

# AUTOMATION AND ROBOTICS 48.0500.20

## PERFORM ELECTRICAL AND ELECTRONIC TASKS AIT 1.0

- 1.1** Measure voltage, current, resistance, and power in AC and DC circuits using a volt/ohm meter AIT 1.1

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- 1.2** Calculate voltage, current, resistance, and power in AC and DC circuits AIT 1.2

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- 1.3** Test voltage, current, and power in AC and DC circuits using an oscilloscope AIT 1.3

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- 1.4** Troubleshoot voltage, current, and power in AC and DC circuits AIT 1.4

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- 1.5** Troubleshoot components and connections AIT 1.5

## PERFORM HYDRAULIC AND/OR PNEUMATIC TASKS AIT 2.0

- 2.1** Describe how material properties (e.g., mass, density, strength) have applicability to robotics AIT 2.1

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- 2.2** Install linear and rotary actuators AIT 2.2

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- 2.3** Replace linear and rotary actuators AIT 2.3

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- 2.4** Troubleshoot linear and rotary actuators AIT 2.4

## PERFORM PROGRAMMABLE LOGIC CONTROLLER (PLC) TASKS AIT 3.0

- 3.1** Develop and implement ladder logic and relay circuits AIT 3.1

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- 3.2** Upload/download a logic program into a PLC AIT 3.2

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- 3.3** Troubleshoot input/output modules (AC and DC) AIT 3.3

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- 3.4** Troubleshoot PLC system operations AIT 3.4

## DESCRIBE THE OPERATION AND USE OF VARIOUS FORMS OF ELECTRICAL MOTORS IN ROBOTIC ASSEMBLIES AIT 4.0

- 4.1** Explain the “safety by design” concept to ensure operator and workspace safety AIT 4.1

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- 4.2** Explain the operation and use of DC motors in robotic controls AIT 4.2

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- 4.3** Explain the operation and use of stepper motors to control or limit movement of a robotic assembly AIT 4.3

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**4.4 Explain the operation and primary use of AC motors in robotic assemblies** AIT 4.4

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**4.5 Explain the operation, use, and advantages of brushless motors used in robotics** AIT 4.5

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**4.6 Describe how servos are used in robotics (e.g., robot arms, legs, steering)** AIT 4.6

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**PERFORM MECHANICAL LINKAGES SYSTEM TASKS** AIT 5.0

**5.1 Explain gear reduction and install a belt or chain drive** AIT 5.1

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**5.2 Explain gear ratio and install a gear train** AIT 5.2

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**5.3 Compute mechanical advantage of a belt or chain drive** AIT 5.3

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**5.4 Compute mechanical advantage of a gear train** AIT 5.4

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**PERFORM DRAFTING TASKS** AIT 6.0

**6.1 Make freehand sketches (e.g., line weights, hidden lines, center lines, dimensioning)** AIT 6.1

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**6.2 Make CAD representations from freehand sketcher** AIT 6.2

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**6.3 Determine shapes and sizes of surfaces from alternative views (e.g., orthographic projection view, first angle projection, third angle projection)** AIT 6.3

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**6.4 Make CAD drawings involving geometric construction techniques** AIT 6.4

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**6.5 Make dimensional CAD drawings** AIT 6.5

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**PERFORM INDUSTRIAL ROBOTIC TASKS** AIT 7.0

**7.1 Measure robotic performance against specified criteria** AIT 7.1

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**7.2 Interface a robot to real or simulated external equipment** AIT 7.2

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**7.3 Identify a robot's degrees of freedom** AIT 7.3

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**PERFORM CNC TASKS** AIT 8.0

**8.1 Perform system diagnostic tests on CNC equipment** AIT 8.1

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**8.2 Download CNC programs from a personal computer to a CNC system** AIT 8.2

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**8.3 Troubleshoot CNC equipment** AIT 8.3

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**8.4 Configure software on a personal computer for CNC interfacing** AIT 8.4

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**8.5 Explain the impact of 3D printing on rapid prototyping** AIT 8.5

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**8.6 Explain additive manufacturing versus subtractive manufacturing** AIT 8.6

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**DEMONSTRATE AN UNDERSTANDING DATA COMMUNICATIONS METHODOLOGIES** AIT 9.0

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**9.1** Select data communication protocols and associated connectors AIT 9.1

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**9.2** Identify tradeoffs among wired and wireless data communication protocols AIT 9.2

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**PERFORM SENSOR AND CONTROL SYSTEMS TASKS** AIT 10.0

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**10.1** Select actuators and sensors for use in a feedback control loop AIT 10.1

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**10.2** Construct and operate a system with a feedback control loop AIT 10.2

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**10.3** Calibrate sensors and actuators AIT 10.3

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**10.4** Gather and statistically analyze performance data on a control loop AIT 10.4

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**10.5** Explain analog to digital and digital to analog converters AIT 10.5

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**DEVELOP ROBOTICS SOFTWARE** AIT 11.0

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**11.1** Develop a flowchart for software development AIT 11.1

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**11.2** Select a programming language for a robotics application AIT 11.2

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**11.3** Develop or discover reusable software components AIT 11.3

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**11.4** Use software components to develop a robotics application AIT 11.4

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**11.5** Functionally decompose a problem and identify reusable components AIT 11.5

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**11.6** Describe the use of Boolean logic to analyze a problem AIT 11.6

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**APPLY THE ENGINEERING DESIGN PROCESS TO ROBOTICS DEVELOPMENT** AIT 12.0

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**12.1** Analyze requirements for a robotics problem AIT 12.1

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**12.2** Design a solution for a robotics problem AIT 12.2

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**12.3** Design a flowchart/process map as related to input and output of the design process AIT 12.3

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**12.4** Use a simulation to develop and validate a design for a robotics problem AIT 12.4

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**12.5** Use a test driven development approach AIT 12.5

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**12.6** Demonstrate a methodical approach to process development AIT 12.6

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**EXAMINE THE ETHICAL IMPACT OF ROBOTICS** AIT 13.0

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**13.1** Identify Isaac Asimov's three laws of robotics AIT 13.1

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**13.2** Investigate the societal impact of automation and robotics AIT 13.2

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**13.3** Investigate the impact of alternative use in robotics AIT 13.3

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**DEMONSTRATE SAFE  
AND PROPER USE OF  
ELECTRONIC AND  
OTHER LABORATORY  
EQUIPMENT, TOOLS,  
AND MATERIALS** AIT

14.0

**14.1 Explain and apply proper ground requirements** AIT 14.1

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**14.2 Specify safety conditions when working with automation and robotics** AIT  
14.2

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**14.3 Identify and use common electrical and electronics hand tools** AIT 14.3

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**14.4 Follow laboratory safety rules and procedures** AIT 14.4

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**14.5 Describe the concept of “fail safe” and how such components are integrated  
into robotic systems** AIT 14.5